

THE ONE TIME BEING REALLY TACKY IS A GOOD THING.



FLEXERA® HIGH TACK OFFERS THE MOST STRENGTH, DURABILITY, TACK, AND WATER RESISTANCE IN A FLOORING ADHESIVE.



Long open time: up to 12 hours



Dries quickly and allows foot traffic immediately



Works on all resilient tiles, even cushion-backed planks



Industry leader in water resistance

Quite frankly nothing else compares. Especially when it comes to shear strength, peel strength and tack. Flexera High Tack's streamlined installation will save you lots of time and money. Plus, it even comes with an unparalleled 15-year Limited Warranty. So you can work smarter with real confidence and peace of mind.



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Flexera® High Tack Premium Universal Adhesive

TEC® Flexera High Tack Premium Universal Adhesive is formulated for the installation of dimensionally stable LVT Tile & Vinyl Plank (including foam-backed tile and plank), carpet tile (including PVC and olefin-backed), VCT, quartz tile, bio-based tile, recycled rubber, fiberglass-backed sheet flooring and vinyl backed resilient sheet flooring. TEC Flexera High Tack is CRI Green Label Plus Certified, and is SCAQMD 1168 compliant.



Exceptional initial tack



Up to 99% RH and 12 lbs. MVER



Immediate foot traffic after PSA method installation

Features and Benefits

- Ultra-aggressive pressure sensitive adhesive
- High tack and robust adhesion
- Immediate foot traffic after PSA method installation
- Moisture tolerance on concrete up to 99% RH
- Long working time – Up to 12 hours
- Ideal for LVT/LVP – including difficult foam back planks
- Also bonds carpet tile, VCT, and vinyl sheet goods
- Low VOC

Coverage

Determine recommended trowel size based on flooring type. Coverage will vary with the absorption of substrate and trowel size. Figures below are presented only as guidelines.

Substrate/Flooring Type	Recommended Trowel Size	Approximate Coverage*
Porous substrates	1/16" x 1/16" x 1/16" (1.6 x 1.6 x 1.6 mm) Square-notch trowel	125-175 ft ² /gal. <i>or</i> 14-20 yd ² /gal. (12-16 m ² /3.78 L)
Non-Porous substrates	1/16" x 1/32" x 1/32" (1.6 x 0.8 x 0.8 mm) U-notch trowel	175-250 ft ² /gal. <i>or</i> 19-28 yd ² /gal. (16-23 m ² /3.78 L)
Cushion-Backed or Fiber Glass-Backed Sheet Vinyl / Smooth-Backed Vinyl <i>or</i> Non-PVC Carpet Tile	3/8" Nap roller	250-350 ft ² /gal. <i>or</i> 27-38 yd ² /gal. (23-32 m ² /3.78 L)

*If recommended spread rate is exceeded, a loss of bond may occur.

Packaging

- 1 quart plastic pail (946 mL)
- 1 gallon plastic pail (3.78 L)
- 4 gallon plastic pail (15.13 L)

- Product #15036437
- Product #10008895
- Product #10008611

Suitable Substrates

When properly prepared, suitable substrates include:

- Concrete
- Cork Underlayment
- APA Approved Plywood
- Fiber Cement Underlayment
- Properly Prepared VCT (Single Layer)
- Portland Based Underlayments
- Properly Prepared Gypsum
- Terrazzo
- Radiant Heated Subfloors
- Properly Prepared Sheet Vinyl (Single Layer, fully adhered)

Technical Data

Physical Properties

Description	
Base Polymer	Acrylic Polymer
Color	Light Straw
VOC Content	<1 gram per liter
pH	7.25
Consistency	Paste
Shelf Life	Two years in unopened container.
Storage	40°-95°F (4°-35°C)
Application Temperature	50°-90°F (10°-32°C)
Traffic Restrictions	Foot traffic after 12 hours and heavy traffic after 24 hours for Semi-Wet Set. Light foot traffic allowed immediately after rolling, heavy traffic after 12 hours for PSA Method.
Open Time	Up to 12 hours of open time depending on porosity and environmental conditions
Freeze/Thaw Stability	5 cycles at 20°F (-7°C)

Conforms with LEED v4 low emitting interiors.
Compliant with (CDPH) Standard Method v1.2 VOC Emissions.



To learn more, visit TECspecialty.com



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