

## WHITECERA LAB

Shop No. 25, First Floor, Ceramic Plaza-2, 8-A, National Highway, Morbi-2.

Mo. +91 99786 66866 • E-mail: whiteceralab185@gmail.com

An ISO 9001:2008 Certified Ceramic Analytical Laboratory

R&D And Technical Services Centre

# **Test Certificate**

#### Certificate No- WC- 1683

Date- 31/08/2023

1	Product Description	Glazed Porcelain Tiles, Design- KAZAN GOLD HIGH GLOSSY 60X120, Batch No-128, Mfg Date-17/05/2023	
2	Work Size	600mmX1200mmX8.8mm	
3	Customer Name & Address	Italica Granito Pvt Ltd, Survey No-164, At-Lakaddhar, Motel Road, Tal-Wankaner, Dist-Morbi, Gujarat, India	
4	Received Date	21/08/2023	
5	Test Method Followed	ISO 10545 part 1-17	
6	Testing Date	22/08/2023-31/08/2023	

Sr No	Description	Specification as per ISO 13006:2018 GR Bla	Result	Remarks	
1	Dimension (L&W)  a) The deviation in percent of the average size for each tile (4 sides) from the work size.  b) The deviation in percent of	±0.6%	Avg+0.06, Avg -0.05	Complies	
	the average size for each tile(4 sides) from the average size of the 10 test specimens (40 sides)	±0.5%	Avg+0.05, Avg -0.04	Complies	
2	Thickness	±5.0%	Avg+1.99 Avg -0.45	Complies	
3	Straightness of Sides (facial sides) The maximum deviation from straightness in percent related to the Corresponding work size	±0.5%	Max +0.07, Max -0.05	Complies	





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4	Rectangularity The maximum deviation from rectangularity in percent related to the corresponding work size	±0.6%	Max +0.06 Max -0.05		
<u>5</u>	Surface Flatness  a) Centre of curvature related to diagonal calculated from the work size	±0.5%	Max +0.02, Max -0.05	Complies	
	b) Edge of curvature related to the corresponding work size	±0.5%	Max +0.00, Max -0.05	Complies	
	c) Warpage related to the diagonal calculated from the work size	±0.5%	Max +0.05, Max -0.02	Complies	
<u>6</u>	Surface Quality	Minimum 95%	Ok	Complies	
7	Water Absorption (% by Mass)	≤0.5%, Individual Max 0.6%	Average 0.13 %	Complies	
8	Modulus of Rupture (MOR) N/mm2	Average 35 N/mm2 Individual 32 N/mm2 Minimum	Average 38.1N/mm2	Complies	
<u>9</u>	Breaking Strength (N)	Thickness ≥ 7.5mm Min 1300N	Average 1690N	Complies	
<u>10</u>	Thermal Shock resistance	10 Cycles Min	10 Cycle Pass	Complies	





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Sr No	Description	Specification as per ISO 13006:2018 GR Bla	Result	Remarks	
11	Resistance to Surface Abrasion	PEI Rating (I-V)	Revolution 150 pass, Class I (PEI-I)	Complies	
Co-Efficient of Friction (Anti Slip test) "Ramp Test"		Slip resistance class (R Rating)	Not Applicable	=	
<u>13</u>	Crazing Resistance at 5.0 Bar	Min 4 Cycle	4 Cycle	Complies	
14	Resistance to Stain	Class -3 Min	Class 4	Complies	
<u>15</u>	Resistance to household chemicals & Swimming pool salts	Min Class GB	Class GA	Complies	
Resistance to Chemicals (Acid & Alkali , 3 % V/V Hydrochloric acid soln)		Min Class GB	Class GA	Complies	

Standard Limit		Corrected Mean Overall Acceptance	Slip Resistance Class	
S-I	5.70-11.70	Angle	Onp resistance olds	
		6.0° Up to 10.0°	R9	
S-II	14.30-20.30	Over 10.0° Up to 19.0°	R10	
		Over 19.0° Up to 27.0°	R11	
S-III	24.30-30.30	Over 27.0° Up to 35.0°	R12	
		Over 35.0°	R13	

Note:- i)The "Test Results" relate only to the sample received from customer.

ii) The sample size- as per IS& ISO or actual no as suggested by customer

Authorized Signature

Name of the Authorised Person Mr Avik Mitra (Technical Manager)

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